

# Product Specification

Wide range of high quality, thermally-broken window options.

## Heritage Window

Heritage provides the ideal solution for heritage applications such as listed building renovations and large scale replica-refurbishment projects where planning constraints are to be considered.

The Heritage window is designed to be built as a series of horizontal modules which can be stacked using horizontal couplers to form a multi-part window featuring a specially design drip bar between modules.

### Application

- ✦ Fixed windows
- ✦ Single or double sash, side hung open out casements
- ✦ Top hung open out casements
- ✦ Tilt & turn windows
- ✦ Pivot windows

### Features

- ✦ Polyamide thermal break provides enhanced thermal performance
- ✦ Designed as a direct replacement for steel windows

### Finish

Single or dual colour, marine quality polyester powder coat as standard

### Technical Performance

WER Rating	B
U Value	1.5 W/m <sup>2</sup> K (using sealed unit 1.0 W/m <sup>2</sup> K)
Air	Class 4, 600Pa
Water	Class 9A, 600Pa
Wind	Class AE, 2400Pa

Document L Compliant

### Dimensions

Frame Depth	47mm
Glass	24mm, 28mm, 32mm & 36mm

### Test Certification

BS 6375 Part 1	2009 Resistance to Weather
PAS 24:2016	Enhanced Security Performance

### Recommended Design Limits

Side Hung Vent Max o/a Width	700mm
Side Hung Vent Min o/a Width	300mm
Side Hung Vent Max o/a Height	1400mm
Maximum Vent Weight	40kg
Top Hung Vent Max o/a Width	1400mm
Top Hung Vent Max o/a Height	1300mm
Top Hung Vent Min o/a Height	275mm
Maximum Vent Weight	40kg

